



ATT

Headlight LED with High & Low Beam Qty 2 sets



Qty 6 pcs

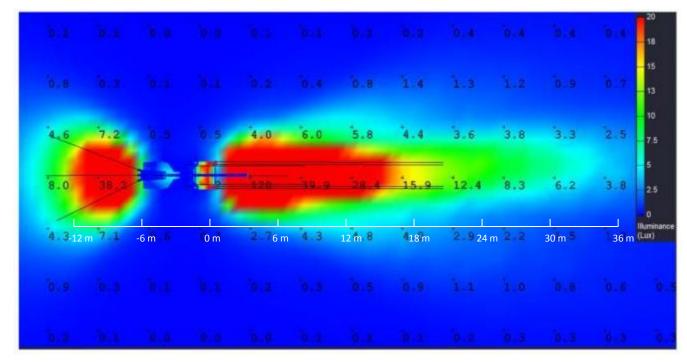
7.2W Safety Beacon Qty 1 pc (+1 opt) (Heavy Duty LED available)

Position	Part No	Orientation	Side	Position
1	MLDOT-46K	Front Facing	Left Side	Outer OEM Head Light
2	WILDOT-40K	Front Facing	Left Side	Inner OEM Head Light
3	MLDOT-46K	Front Facing	Right Side	Inner OEM Head Light
4	WILDOT-40K	Front Facing	<b>Right Side</b>	Outer OEM Head Light
5	MLD-12-60	Front Facing	Centre	Top Centre Front of Cab
6	MLD-12-60	Front Facing	Left Side	Under Hydraulic Boom Support
7	MLD-12-60	Front Facing	<b>Right Side</b>	Under Hydraulic Boom Support
8	MLD-12-60	<b>Rear Facing</b>	Left Side	Top Left of Rear Radiator
9	MLD-12-60	Rear Facing	Centre	Top Centre of Rear Radiator
10	MLD-12-60	<b>Rear Facing</b>	<b>Right Side</b>	Top Right of Rear Radiator
11	MLSB-7.2-A	Around	Centre	Top of Back
12	MLSB-7.2-A	Around	Centre	Top of End Boom (Optional)
13	MLVL-K	Rear Facing	Centre	Below Boom, Winch Facing
14	MLVL-K	Rear Facing	Centre	Top Centre of Rear Radiator (Optional)

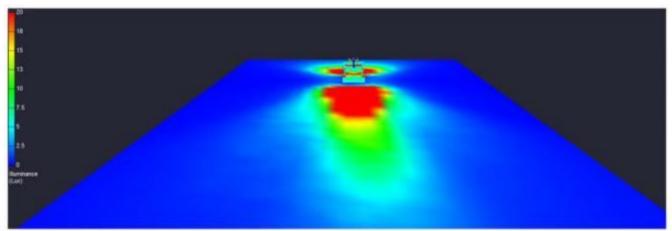


## **RENDERING LED FIT OUT**

### Pseudo Color Top Down View



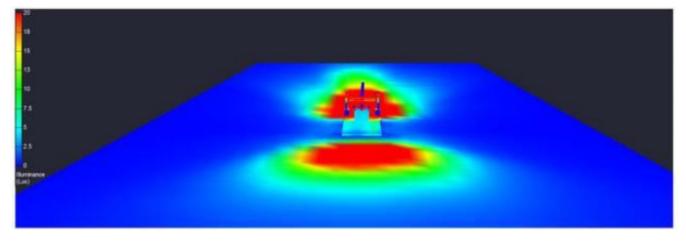
## **Pseudo Color Front View**



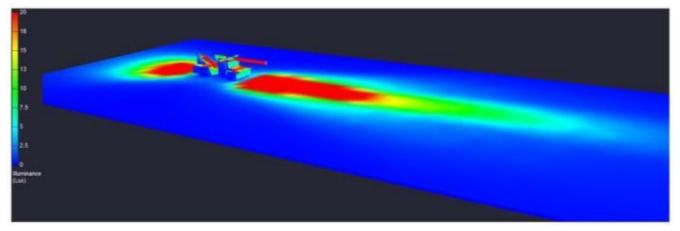


## **RENDERING LED FIT OUT**

## Pseudo Color Rear View



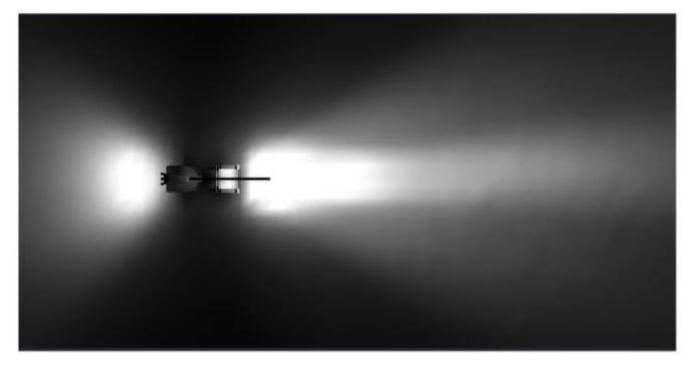
## Pseudo Color Side View





## **RENDERING LED FIT OUT**

### Simulation Top Down View



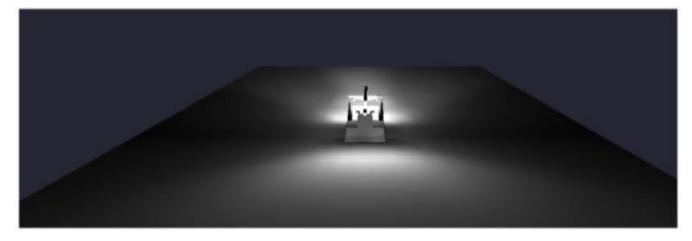
### **Simulation Color Front View**



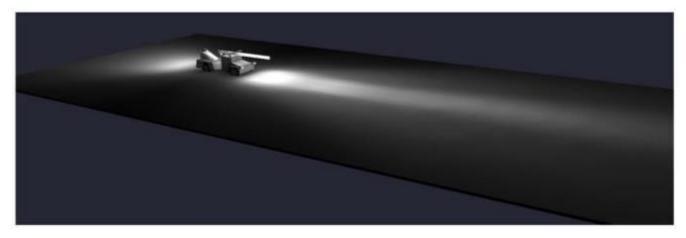


## **RENDERING LED FIT OUT**

### Simulation Color Rear View

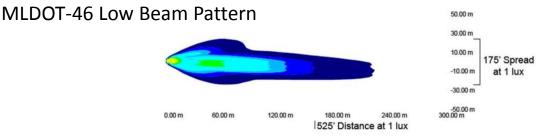


## Simulation Color Side View





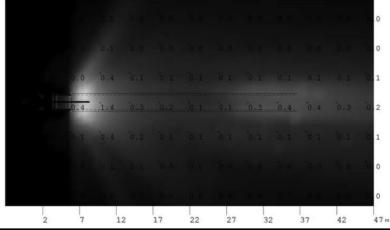
## **COMPARISON HEADLIGHT MLDOT-46 LED vs STOCK HALOGEN**



### Outer MLDOT-46 Low Beams

2	7	12	17	22	27	3	2	37	42	47 m
			<u>ji ji</u>	. in . e	0-1	'0.i	0.I	°0,1	0.1	0.1
					0.4	0-4				<b>n</b> .1
		.6 0.1	0.3	0.5	0.5	0.5	0.4			0.2
	0 <u>.3</u> 33	.4 1.0	'a.5		0.3	06	<u>.</u>	1.1	0.8	0.7
	0,1 0	.7 0.2	*0.4	0.5	0.5	0.6	0,7	°.8	°0.7	0.6
			0.2	0.4	0.4	0.4				0.2
										0.1

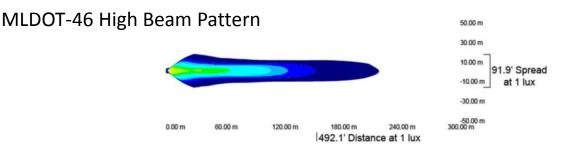
### Outer Halogen Low Beams



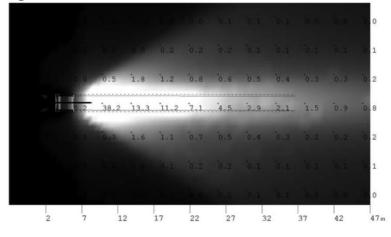
Merlin Equipment Pte Ltd 40 Tech Park Crescent, Singapore 638097 Tel: +65 6863 1753 Fax: +65 6863 1757 Email: sales@merlinequip.com



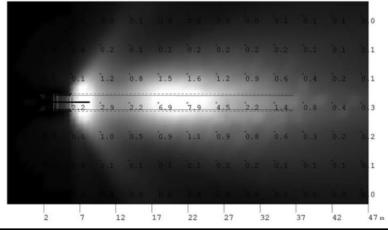
## **COMPARISON HEADLIGHT MLDOT-46 LED vs STOCK HALOGEN**



### Inner MLDOT-46 High Beams



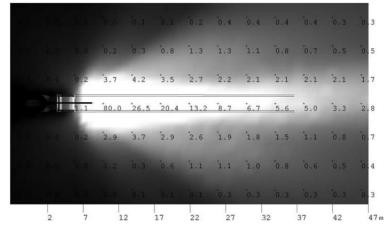
## Inner Halogen High Beams



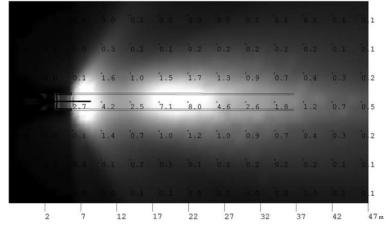


## COMPARISON HEADLIGHT MLDOT-46 LED vs STOCK HALOGEN

MLDOT-46 High and Low Beam on All Four Lights (Using Hi-4 adapter)



## Halogen High and Low Beam on All Four Lights



### MLDOT-46-A Adapter



The MLDOT-46-A Adapter was specially designed to accompany the MLDOT-46 LED Headlight and allow the High and Low beams to shine simultaneously.



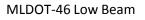


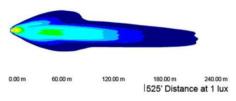
MLDOT-46 LED Headlight are a simple way to dramatically boost the total light output of your vehicle. Within the one housing the headlight has your low beam, high beam and a daytime running light around the outer edge. Meeting DOT requirements

#### Added Features

- Multiple Wiring Accessories Available
- Hybrid Aluminum Housing
- Polycarbonate Lens
- Sold as a kit of 2 or Individually for replacement
- Plug and Play replacement
- H4 Factory plug







### **3 Lighting Modes**

- High Beam
- Low Beam
- Ring

50.00 m

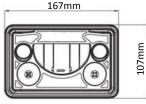
10.00 m

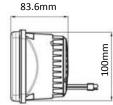
-10.00 m

-30.00 m

-50.00 m 300.00 m





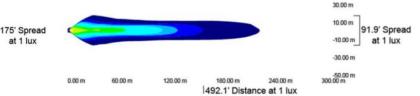


50.00 m

#### **Technical Information**

Warranty	Extended
Raw Lumens	4,210 lm
Effective Lumens	2,947 lm
Wattage HIGH / LOW / RING	20 / 23 / 8 W
Weight	0.88 kg
LED Lifespan	50,000 Hours
Dimensions	167 x 107 x 83.6mm
Input Voltage	9-32 VDC
Amp Draw (12V) HIGH / LOW / RING	1.67 / 1.92 / 0.67 A
IP Rating	IP 68
Vibration Rating	21 Grms
Operating Temp	-40 ~ +85 °C









## MLD-12-60



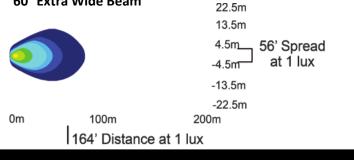
MLD 12W LED work light is a ultimate compact fixture for universal applications. Direct HID replacement for machinery in commercial, industrial machinery and heavy equipment applications.

#### Features

- Weatherproof Integrated Deutsch Connector
- Adjustable Trunnion Bracket Mount
- Vertical Fins Maximize heat dissipation
- PWM integrated dimming Circuitry
- **Die-Cast Aluminum housing**
- Polycarbonate Lens

### MLD-12-60

60° Extra Wide Beam



70 mm

49.3 mm



#### **Technical Information**

Warranty	Extended
Raw Lumens	2,000 lm
Effective Lumens	950 lm
Wattage	12 W
Weight	0.4 kg
LED Lifespan	50,000 Hours
Dimensions	70 x 92 x 49.4 mm
Input Voltage	11-65 VDC
Amp Draw (12V)	1.0 A
IP Rating	IP 68

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### **KEY FACTS**

#### Safety

Easily add and LED Strobe beacon too your vehicle or equipment to enable others to see it from all direction

#### **Colored LEDs**

The Utility Beacon is available in Amber, Red, Blue, Green and White LEDs to match your needs.



### MLSB-7.2-A



#### Lower Power Consumption

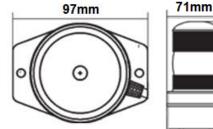
With a extremely low power draw of less than an amp, and being battery operated it will put no strain on your vehicle battery

#### **Magnetic Base**

Each Utility Beacon comes standard with a magnetic base, allowing for easy mounting and enables it to be repositioned once wired.



#### Dimensions



#### **Technical Information**

Warranty	Extended
Raw Lumens	504 lm
Wattage	7.2 W
Amp Draw (12V)	0.9 A
Input Voltage	12-32V
LED Lifespan	50,000 Hours
Dimensions	97x71x132mm
Weight	0.4 kg
Beam Pattern	360° Strobe
IP Rating	IP 68
Vibration Rating	15.6 (Grms)
Temperature	-40°C to 85°C

ReferenceDescriptionMLSB-7.2-ASAFETY BEACON AMBER LED, 7.2W WITH REFECTORSMLSB-7.2-BSAFETY BEACON BLUE LED, 7.2W WITH REFECTORSMLSB-7.2-GSAFETY BEACON GREEN LED, 7.2W WITH REFECTORSMLSB-7.2-RSAFETY BEACON RED LED, 7.2W WITH REFECTORSMLSB-7.2-WSAFETY BEACON WHITE LED, 7.2W WITH REFECTORS

Merlin Equipment Pte Ltd 40 Tech Park Crescent, Singapore 638097 Tel: +65 6863 1753 Fax: +65 6863 1757 Email: sales@merlinequip.com 132mm



## MLVL-K





#### **Features:**

- Reverse LED light and back -up camera
- Standard Pick up, long-haul commercial vehicle, utility service equipment,...
- Kit Available With 7" LED Monitor And 20' Cord
- Short-Shield Blocks Glare From Camera Lens
- Trunnion Mounting Bracket Available
- 3,168 Raw Lumens
- IP68 Waterproof
- Illuminates Area While Simultaneously Relaying Video Feed



ltem	Description
MLVL-1	Video Light 4" Square 60 degree Optics 72 degree Camera Angle Short Shield
MLVL-2	Video Light 4" Square 60 degree Optics 72 degree Camera Angle Short Shield using Infrared 850NM LED
MLVL-K	Video Light and Monitor Kit 60 degree Beam 72 degree Camera Visible Light with 20' Cord
MLVL-M	7" LED Monitor for Video Light

MLVL-B Trunnion Bracket for Video Light



## **RETURN ON INVESTMENT**

In this section, we will focus on the return on investment for the headlight only. The study done below is based on the feedback from the field and rate used in Indonesia. On this first scenario, we are using the rate for the Indonesian manpower. (USD Currency)

CONSUMABLE	CONSUMABLE PARTS FOR 1 CRANE BASED ON 2000h/year									
ltem	Description	Lifetime	Replacement	Unit Price	Total					
1	H4 Insert	1000 h	4	\$ 19.52	\$ 78.08					
2	H4 Bulb	500 h	8	\$ 11.67	\$ 93.36					
3	H1 Insert	2000 h	2	\$ 67.36	\$ 134.72					
4	H1 Bulb	2000 h	2	\$ 6.77	\$ 13.54					
	TOTAL	\$ 319.70								
MANPOWER F	REQUIRED FOR 1 C	RANE BASED O	N 0.5h/service	job						
Hour rate	Intervention	Hours	Cost	Person	Total					
\$ 25.00	16	8	\$ 200.00	2	\$ 400.00					
				TOTAL	\$ 400.00					
YEARLY COST	FOR 1 CRANE									
Consumable Pa					\$ 319.70					
Manpower					\$ 400.00					
	\$ 719.70									
COST CALCUL	ATION THROUGH	THE YEARS								
			5	Years	\$ 3,598.50					
Casthau	d and fined water and		10	Years	\$ 7,197.00					
	d on fixed rate on rice of parts (no in	•	15	Years	\$ 10,795.50					
anu pi	nce of parts (no in	nation)	20	Years	\$ 14,394.00					
			25	Years	\$ 17,992.50					
LED HEADLIGH	IT FIT OUT									
Price ( MLDOT					\$ 1,598.00					
Installation	Hours rate	Hours	Cost	Person	\$ 100.00					
Installation	\$ 25.00	2	\$ 50.00	2						
				TOTAL	\$ 1,698.00					
RETURN ON IN	IVESTMENT									
Yearly Cost 1 C	Crane				\$ 719.70					
LED Headlight	Fit Out				\$ 1,698.00					
			ROI	Years	2.4					
			ROI	Months	28.3					

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## **RETURN ON INVESTMENT**

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CONSUMABLE	CONSUMABLE PARTS FOR 1 CRANE BASED ON 2000h/year									
Item	Description	Lifetime	Replacement	Unit Price	Total					
1	H4 Insert	1000 h	4	\$ 19.52	\$ 78.08					
2	H4 Bulb	500 h	8	\$ 11.67	\$ 93.36					
3	H1 Insert	2000 h	2	\$ 67.36	\$ 134.72					
4	H1 Bulb	2000 h	2	\$ 6.77	\$ 13.54					
	TOTAL	\$ 319.70								
MANPOWER F	REQUIRED FOR 1 C	RANE BASED O	N 0.5h/service	job						
Hour rate	Intervention	Hours	Cost	Person	Total					
\$ 85.00	16	8	\$ 680.00	1	\$ 680.00					
				TOTAL	\$ 680.00					
YEARLY COST	FOR 1 CRANE									
Consumable Pa	arts				\$ 319.70					
Manpower					\$ 400.00					
	\$ 999.70									
COST CALCULA	ATION THROUGH	THE YEARS								
			5	Years	\$ 4,998.50					
Casthau	d and fine director and		10	Years	\$ 9,997.00					
	d on fixed rate on rice of parts (no in	•	15	Years	\$ 14,995.50					
and pi	fice of parts (no in	nation)	20	Years	\$ 19,994.00					
			25	Years	\$ 24,992.50					
LED HEADLIGH	IT FIT OUT									
Price ( MLDOT	-46K x2 )				\$ 1,598.00					
Installation	Hours rate	Hours	Cost	Person	\$ 170.00					
Installation	\$ 85.00	2	\$ 170.00	1	\$ 170.00					
				TOTAL	\$ 1,768.00					
RETURN ON IN	RETURN ON INVESTMENT									
Yearly Cost 1 C	Crane				\$ 999.70					
LED Headlight	Fit Out				\$ 1,768.00					
			ROI	Years	1.8					
			ROI	Months	21.2					

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## **RETURN ON INVESTMENT**

### **Others Benefits**

One of the benefits with the LED Headlights, is the low amps consumption due to lower voltage compared to the stock models. This means less power required from the engine alternator to run the LED headlights.

STOCK HEADLIGHT AMPS CONSUMPTION								
STOCK	Voltage	Watts	Watts Amps Number		Amps Consumed			
H4	24	75	3.13	2	6.25			
H1	24	70	2.92	2	5.83			
	12.08							
LED HEADLIGH	IT AMPS CONSUM	IPTION						
LED	Voltage	Watts	Amps	Number	Amps Consumed			
Low Beam	24	23	0.96	2	1.93			
High Beam	24	20	0.96	2	1.67			
				TOTAL	3.58			
SAVINGS								
Amps Reductio	8.50							
Watt Reductio	204.00							
<b>KW Reduction</b>	0.20							
KW-Hours Red	uction yearly (200	0h)			408.00			

The major benefit besides the lower operating cost and more efficient light output provided by the LED, is a significant reduction in machine downtime. Current regulations in place does not authorise to use of a crane when the lights are not functioning correctly., which is a common issue with stock headlight. When the operator notices a problem with its lights, coordination with the maintenance department is required to service the lights to get the machine operational. This may take days to rectify the problem, as this depends on the service technician availability and the part availability.

The MLDOT-46 LED headlight has a lifespan of 50,000 hours, approximately 25 years, and a reduced maintenance is required during this period.

OUTPUT – LUMENS						
Stock Headlight	Lumens		LED Headlight	Lumens		Gain
H4	1,750 lm		Low Beam	2,106 lm		+ 356 lm
H1	1,900 lm		High Beam	2,104 lm		+ 204 lm



## **RETURN ON INVESTMENT**

#### <u>Summary</u>

RETURN ON INVESTMENT (1 <sup>st</sup> scenario)					
Yearly Cost 1 Crane			\$ 719.70		
LED Headlight Fit Out			\$ 1,698.00		
	ROI	Years	2.4		
	ROI	Months	28.3		

<b>RETURN ON INVESTMENT (2<sup>nd</sup> scenario)</b>			
Yearly Cost 1 Crane			\$ 999.70
LED Headlight Fit Out			\$ 1,768.00
	ROI	Years	1.8
	ROI	Months	21.2

On average, with these scenarios, the return on investment of the LED headlight is approximately 2 years, which is quick when compared to the lifespan of the LED headlight which is 50,000 hours. Through this analysis, we can see the cost of the stock headlight by year, reaching 1,000 USD/year.

The MLDOT-46K will greatly improve operating cost, provides greater light output and reduces the machine downtime and improves machine availability.